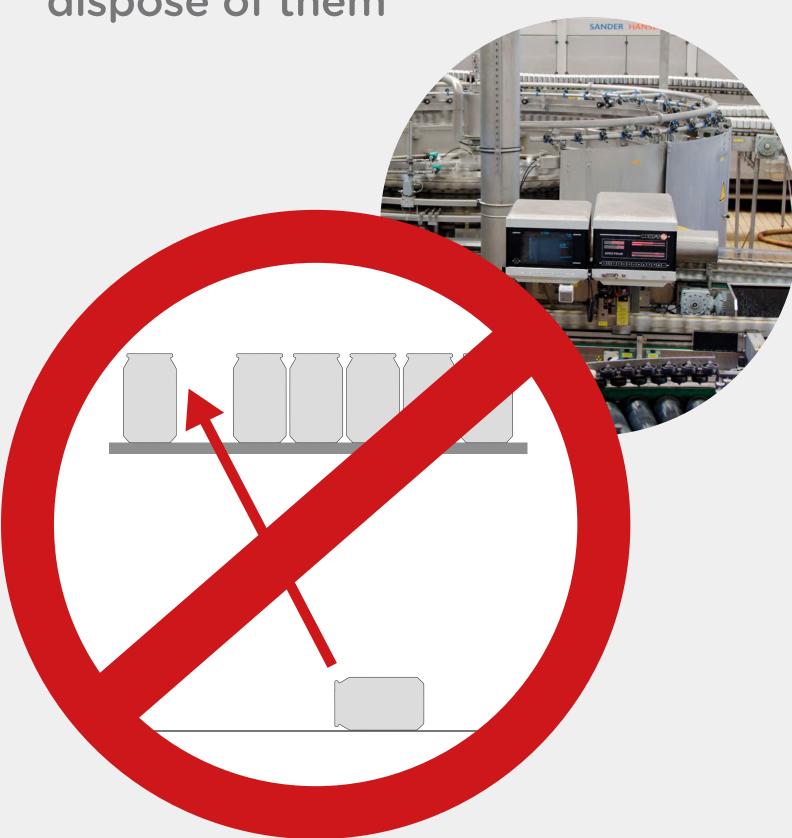
# Filling

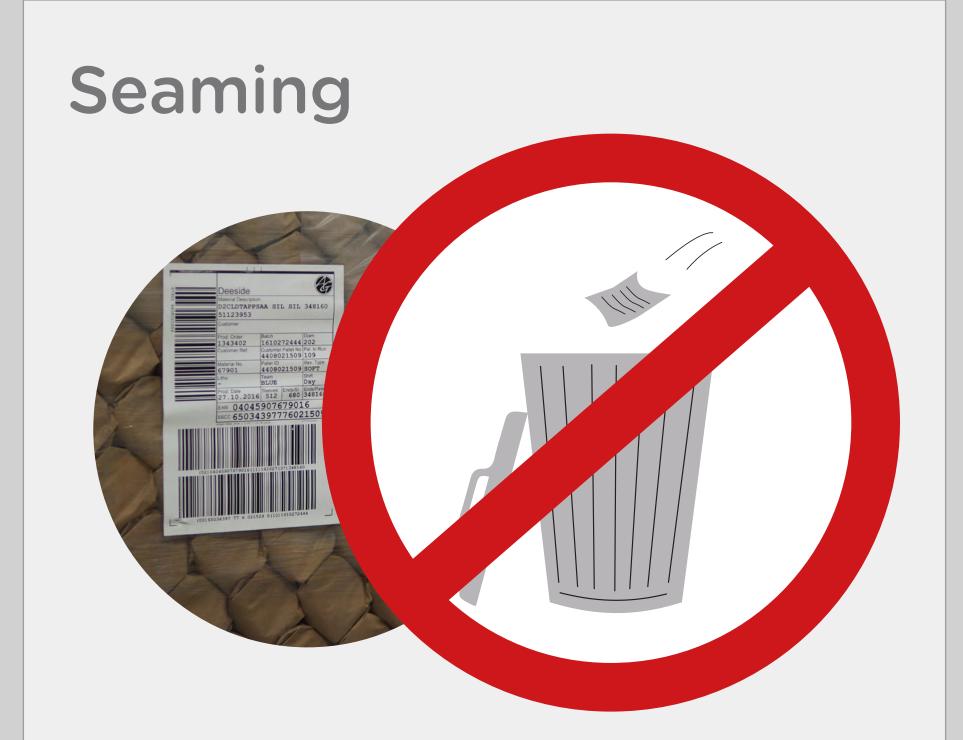


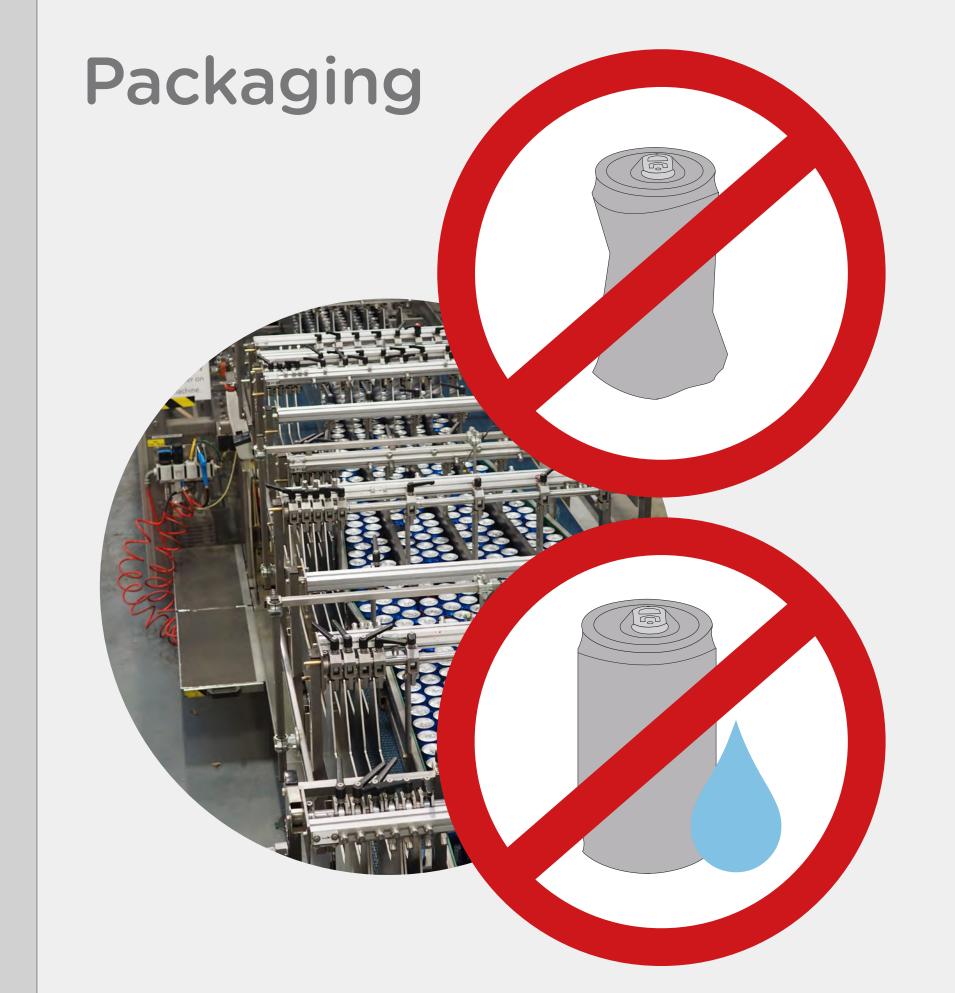
Metal Packaging Solutions

## Filling

- Segregate fallen cans and dispose of them







#### Check

- Total air content per can <2ml for carbonated beverages
- TPO per can <0.6mg directly after filling
- Headspace oxygen per can <2% for non-carbonated beverages (determination directly after filling)
- CO2 level according to your specifications
- LN2 pressure according to Metal Packaging Europe - Beverage

- Record date and pallet label
- Segregate damaged ends and dispose of them



- Segregate damaged cans and dispose of them
- Remove wet cans

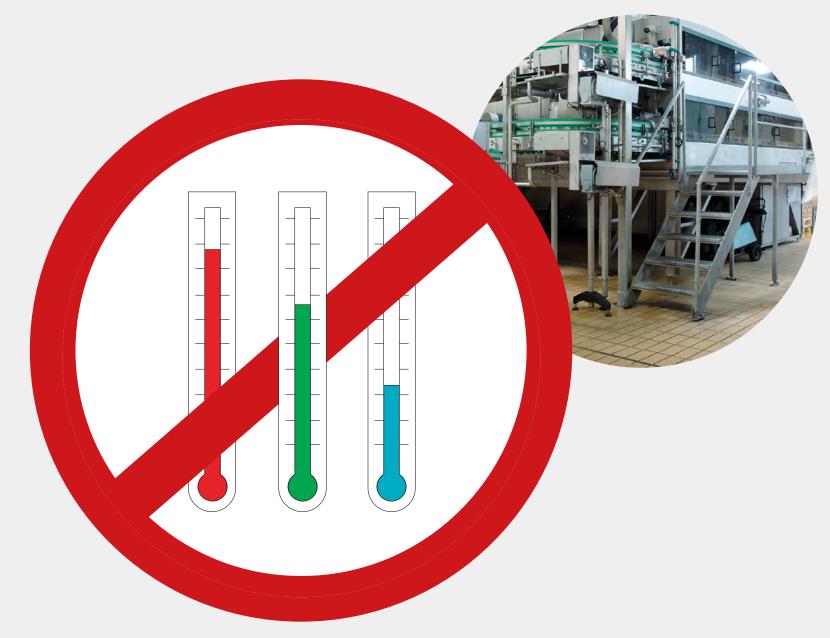
### **Drying and Coding**

- Ensure that there is no moisture on the dome
- Ardagh guideline: max. 6mg per dome



recommendations: 1.5 bar at 20 degrees

Pasteurising unit and can warmer



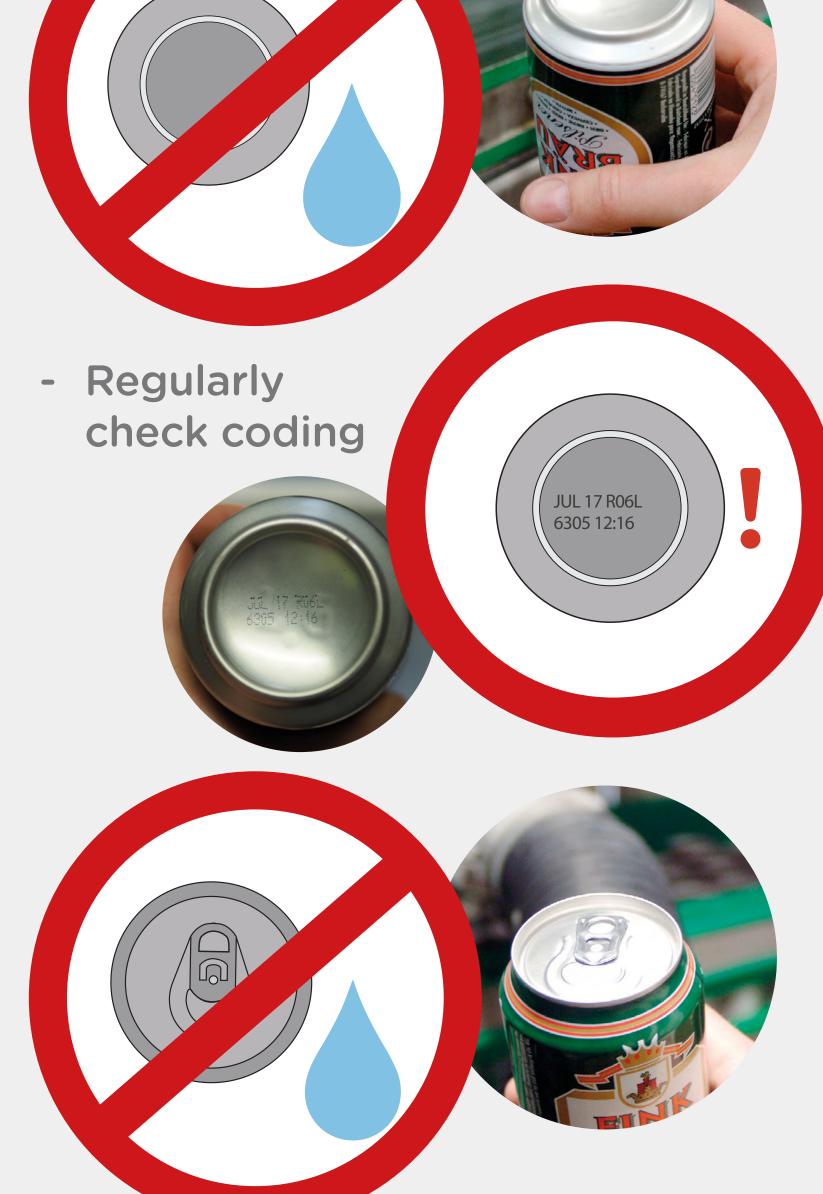
- Regularly inspect pasteurisation temperature

- Perform regular seam checks

## **Fill level inspection**

- Check the correct fill level





Check water qualitypH value >6.5 and <7.5</li>

For further recommendations on pasteuriser operations see Metal Packaging Europe - Beverage recommendations

- Ensure that there is no moisture on the end
- Metal Packaging Europe Beverage recommendations: max. 3mg per end. Ardagh guideline: max. 20mg per body

For any additional information please contact your local Ardagh Group CTS department or CTSbeverage.cans@ardaghgroup.com

www.ardaghmetalpackaging.com